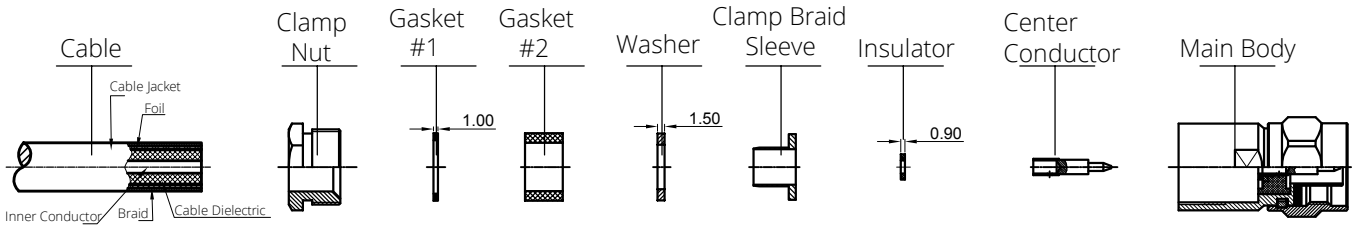
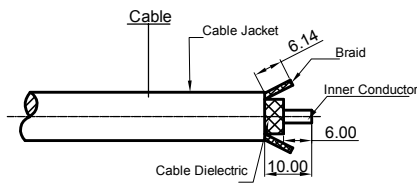


P/N: ANO 5111-2419

Description: N Sstraight Male Clamp for LL400 Cable



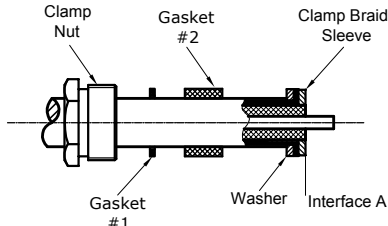
Step 1



Step 1

- a. Strip the cable according to the dimensions, as shown.

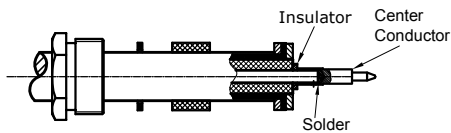
Step 2



Step 2

- a. Slide the Clamp Nut, the Gasket #1, the Gasket #2 onto the cable.
- b. Slide washer over braid.
- c. Slide clamp braid sleeve under braid.
- d. Fold back braid and trim off excess of braid.
- e. Trim back dielectric as interface A shown

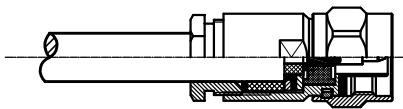
Step 3



Step 3

- a. Mount insulator as shown
- b. Solder the cable inner conductor into center contact

Step 4



Step 4

- a. Screw sub-assembly into the connector body.