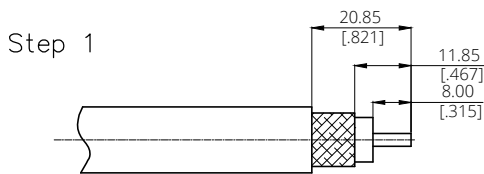
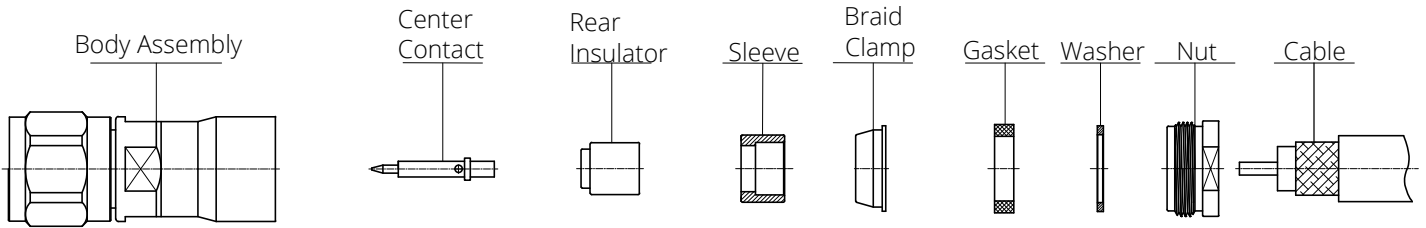
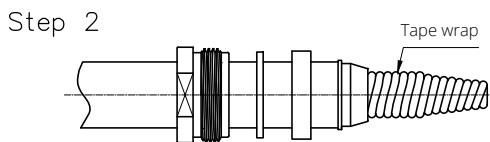


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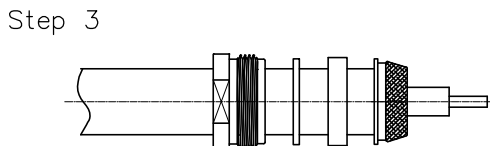
Description: HN straight male solder/clamp for RG217 cable



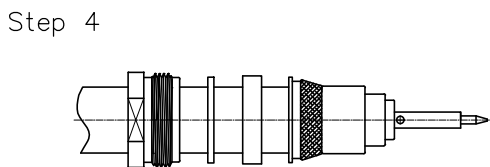
- Step 1
- Strip the cable according to the dimensions, as shown.
  - Do not nick center conductor and break strands.



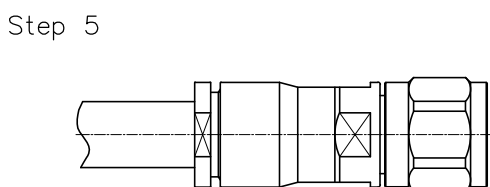
- Step 2
- Slide the nut, washer, gasket, braid clamp over cable jacket, as shown.
  - Slide braid clamp over shield until inside shoulder of clamp against cut end of jacket.



- Step 3
- Remove tape from shield and fold shield strands back over clamp without overlaps.
  - Trim strands with scissors, so that all strands end at end of clamp taper.



- Step 4
- Slide rear sleeve, rear insulator over cable insulator.
  - Tin center conductor and contact of cable.
  - Slide cable contact over center conductor so that contact butts flush against dielectric. Solder, using a clean, well tinned, soldering iron. The contact must still be flush against dielectric after solder has cooled. If it is not, remake the joint.



- Step 5
- Push cable assembly into connector body as far as it will go.
  - Slide gasket into connector body.
  - Slide nut into connector body and fasten body inverse, recommending torque is 40 to 45 in-lbs. Rotate the nut by hand and tighten with end wrench until moderately tight. Thread glue is also recommended to increase the twisting force.