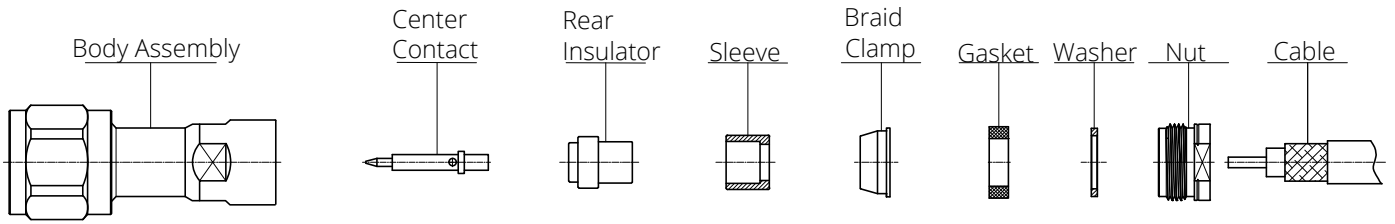
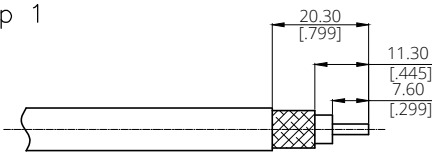


P/N: ANO 3711-2011

Description: HN straight male solder/clamp for RG214/RG393/RG213 Cable



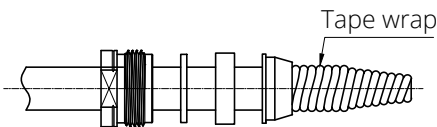
Step 1



Step 1

- a. Strip the cable according to the dimensions, as shown .
- b. Do not nick center conductor and break strands.

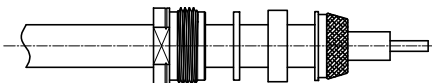
Step 2



Step 2

- a. Slide the nut, washer, gasket, braid clamp over cable jacket, as shown.
- b. Slide braid clamp over shield until inside shoulder of clamp against cut end of jacket.

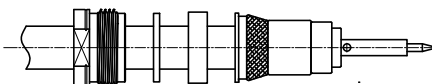
Step 3



Step 3

- a. Remove tape from shield and fold shield strands back over clamp without overlaps.
- b. Trim strands with scissors, so that all strands end at end of clamp taper.

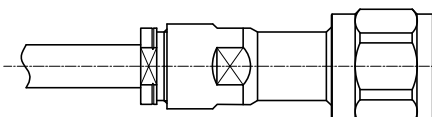
Step 4



Step 4

- a. Slide rear sleeve, rear insulator over cable insulator.
- b. Tin center conductor and contact of cable.
- c. Slide cable contact over center conductor so that contact butts flush against dielectric. Solder, using a clean, well tinned, soldering iron. The contact must still be flush against dielectric after solder has cooled. If it is not, remake the joint.

Step 5



Step 5

- a. Push cable assembly into connector body as far as it will go.
- b. Slide gasket into connector body.
- c. Slide nut into connector body and fasten body inverse, recommending torque is 35 to 40 in-lbs. Rotate the nut by hand and tighten with end wrench until moderately tight. Thread glue is also recommended to increasing the twisting force.