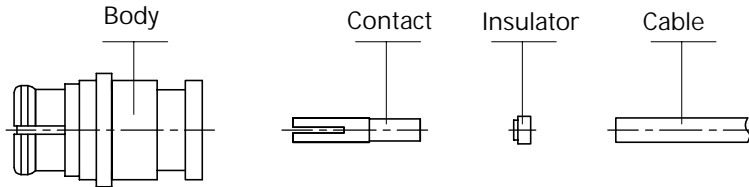
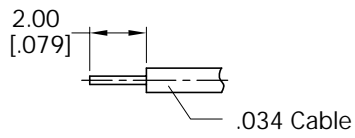


P/N: ANO 9312-2111

Description: SMP straight solder for .034 Cable



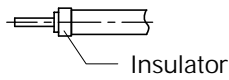
Step 1



Step 1

Strip the cable according to the dimensions as shown.

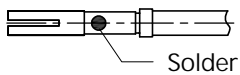
Step 2



Step 2

Slide insulator into cable inner conductor as shown.

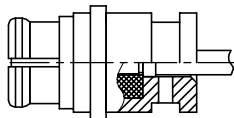
Step 3



Step 3

- a. Slide contact into cable inner conductor as shown.
- b. Solder center contact.

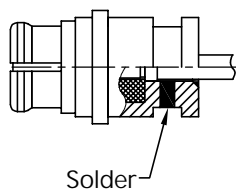
Step 4



Step 4

Insert cable into connector.

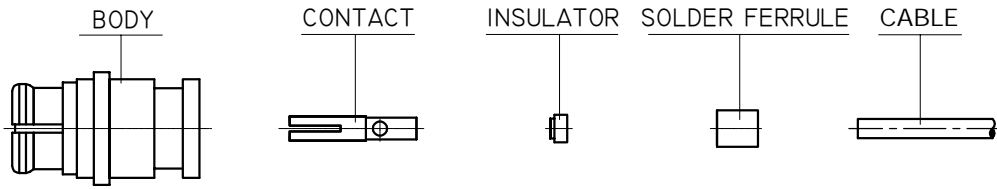
Step 5



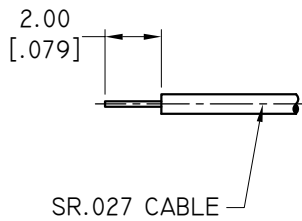
Step 5

Solder outer contact.

SMP STRAIGHT FEMALE SOLDER FOR SR.027 CABLE



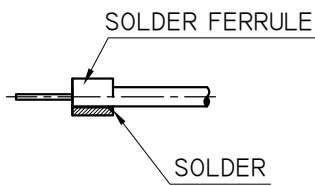
1



CONNECTOR ANO 9312-2114

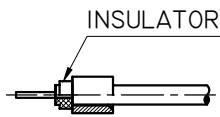
1 CUT THE OUTER CONDUCTOR AND DIELECTRIC AS SHOWN.

2



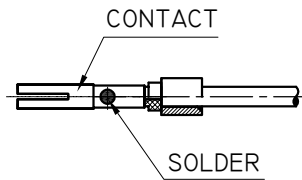
2.1 SLIDE SOLDER FERRULE INTO CABLE AS SHOWN.  
2.2 SOLDER THE FERRULE ONTO CABLE AS SHOWN.

3



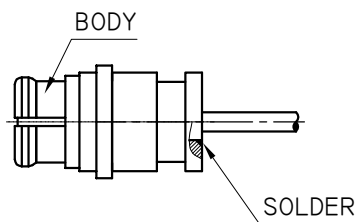
3 SLIDE INSULATOR INTO CABLE INNER CONDUCTOR AS SHOWN.

4



4.1 SLIDE CONTACT INTO CABLE INNER CONDUCTOR AS SHOWN.  
4.2 SOLDER CENTRE CONTACT.

5



5.1 PUSH CABLE ASSEMBLY INTO BODY UNTIL IT BOTTOMS AS SHOWN.  
5.2 SOLDER THE BODY ONTO THE CABLE ASSEMBLY.